

**SOUTHERN
BLUE CIRCLE**

MP Rapid Set-60

MP RAPID SET-60

Blue Circle Southern MP Rapid Set-60 is a high performance, non-shrink, Magnesium Phosphate grout and mortar. It conforms to Class Z requirements for shrinkage compensation specifications. Shrinkage compensation takes place during the hardening period.

The product excels in a wide range of applications for the construction and building industry.

BCSC MP Rapid Set-60 uses no Portland cement and requires no pre-soak or wet cure. It produces rapid high early strength development and superior bonding to most surfaces. The special additives in the product combine to produce a fast setting grout that can withstand traffic within one day.

Engineering properties of the product such as Modulus of Elasticity, creep and co-efficient of thermal expansion, are similar to those of Portland cement concrete.

FEATURES

- Requires no pre-soaking or post curing
- Keeps down-time to a minimum, ready to use in hours not days
- Suitable for applications where operating temperatures are constantly either above 100°C, or below 0°C. Will set at temperatures below -5°C
- Excellent bond to concrete and steel
- Comparable in appearance to ordinary concrete
- Not affected by stray electrical currents

ADDITIONAL ADVANTAGES

- Some self-levelling properties
- Outstanding chemical bond ensures superior bonding to existing concrete, masonry, steel and wood.
- Normal 28 day compressive strength of concrete is reached 3 hours.

AVAILABILITY

MP Rapid Set-60 is available in 20 kg multi-wall paper sacks. Stacked 60 bags to the pallet.

PERFORMANCE DATA

The following data is typical of the performance which can be expected from using MP Rapid Set-60 when mixed at an ambient temperature of 23 °C.

Property	Flowable
Water Demand @ 9%/wt.	1.8 litres
Wet Density: kg/m ³	2320
Initial Set Time: @ 23°C	19 min.
Drying Shrinkage @ 56 days	Nil
Compressive Strength @:	
3 hours	40 MPa
24 hours	60 MPa
7 days	70 MPa
28 days	80 MPa
Flexural Strength @:	
3 hours	7.3 MPa
7 days	8.7 MPa

TYPICAL APPLICATIONS

- Bedding machinery with heavy static loads and dynamic operating forces
- Grouting highly stressed anchorages, bridge supports or bedding plates
- Rail bedding
- Rapid repair to all level concrete surfaces
- Industrial floor repairs
- Repairs to cold rooms, bridge decks, ramps, runways, loading docks etc.
- Repair of concrete subject to high thermal shock
- Segmental construction
- Bridge Nosings and repairs
- Runway lighting

NOT TO BE USED FOR: applications where prolonged immersion is water is expected.

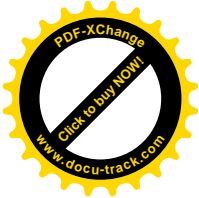
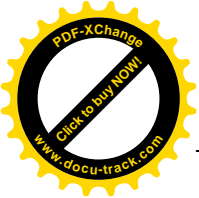
COVERAGE(YIELD)

One bag yields approximately 10 litres of grout at fluid consistency. This equates to approximately 100 bags to make one cubic metre of grout.

Bond Strength:

Pull out tests using no.4 reinforcing bars show a bond strength in excess of 7 MPa.

Note: Direct contact with aluminium or galvanised steel is not recommended.



MP RAPID SET-60

The following information should be read in conjunction with our **Blue Circle Southern GROUTING GUIDE**

CAUTION

Do not use MP Rapid Set-60 for applications subjecting the product to immersion in water. Do not re-temper MP Rapid Set-60 by adding water or remixing. The strength is very sensitive to water addition, so use the minimum consistent with adequate workability (refer to performance data).

Both Aluminium and Zinc(galvanising) react with this product causing slight etching and reduced bond strength. The use of a protective coating is recommended.

PREPARATION

Surfaces must be sound, clean preferably dry. Edges must be square and at least 15mm deep (No feathered edges). Remove all dust, grease, any unsound concrete, oil and any substances that may interfere with the bond. The surface can be damp but not wet. No bonding agents are required.

Grease all formwork as MP Rapid Set-60 will bond through a film of oil.

Sufficient clearance must be allowed for the grout to flow under machinery and to be strapped or chained. All free water should be removed, particularly in bolt holes. Please note the hole diameter for anchor bolts should be 50mm or twice the diameter of the bolts specified.

MIXING

Positive-action mixing is virtually essential. Such as high shear paddle type mixers. Hand mixing is not recommended. Potable water is essential.

DO NOT ADD SAND or PORTLAND CEMENT TO MP Rapid Set-60.

It is important to use as little water as possible to achieve the desired consistency. Place all the water in the mixing vessel and add the powder in a steady stream while mixing. Two to three minutes mixing is usually sufficient.

The mix will initially appear too dry but will wet up once the chemicals dissolve. Do not add extra water.

For One Hour Concrete: Up to 10 kg of clean, round 10mm aggregate may be added to produce a "One Hour Concrete". Water addition can be up to 2 litres per 20 kg bag to reach desired consistency.

WORK TIME

Mixed MP Rapid Set-60 should be placed and finished within 10 minutes. Setting time will vary depending on temperature.

APPLICATION

Immediately place the mixed product into prepared area, working full depth from one side to the other. Work in with rodding and tamping as required.

Level off and screed to elevation of existing concrete. Seal edges with slight trowelling. Minimal finishing is required.

Flowable grout can be poured from one side only, quickly and continuously. Assist removal of air pockets by "strapping" under base plates.

CURING - No curing required.

HOT & COLD CONDITIONS

Hot Conditions (over 30°C): Keep MP Rapid Set-60 cool. Use some iced water to extend working time. Dampen work area to cool the surface by evaporation before application and remove excess water. Shade the area if possible.

NOTE: Hot concrete surfaces may reduce the bond strength. Avoid placing MP Rapid Set-60 in these conditions.

Cold Conditions (below 0°C): Heat the concrete surface until warm to the touch. Warm the product and use some warm water to increase hardening rate and maintain rapid strength development. Insulate worked area where possible. Do not use accelerators.

CLEANUP & STORAGE

Clean all tools and equipment with water promptly after use. MP Rapid Set-60 is extremely hard to remove once it has set.

Contact with air and moisture will cause hydration of the product. The "shelf life" of MP Rapid Set-60 is therefore dependent on storage conditions. It is recommended to retest the product before use if more than 12 months old.

SAFE HANDLING

The use of goggles, dust mask, barrier cream and rubber gloves is recommended.

Provide adequate ventilation as mixed product produces a strong ammonia smell.

For further information consult the Blue Circle Southern Material Safety Data Sheet for the product.

TECHNICAL SUPPORT

For more information contact the Construction Products Manager.



Blue Circle Southern Cement Limited

A.C.N. 008 528 523

www.bluecirclesouthern cement.com

Greystanes Rd, Greystanes NSW 2145

PO Box 42 Wentworthville NSW 2145

Telephone: (02) 9688 9500

Facsimile: (02) 9688 9555

VICTORIA BRANCH Tel. (03) 5241 8133

QUEENSLAND BRANCH Tel. (07) 3272 9898

Note: The information stated herein and all advice given should be taken as a guide only. Both are given in good faith and are to the best of our knowledge true and accurate and are intended to give a fair description of the product and its capabilities under specific test conditions. No guarantee of the accuracy or completeness of the information is made and persons receiving the information should make their own tests to determine suitability thereof in all respects for their particular purpose.

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